

# Current practice of cytotoxic drug preparation in German pharmacies

Institution	Task
	<b>Institution for Statutory Accident Insurance and Prevention in Health and Welfare Services</b> Funding, Management
	<b>Institute of Energy and Environmental Technology e.V.</b> Organisation, Analysis
	<b>Institute of Medical Statistics, Computer Science &amp; Epidemiology</b> Statistical data evaluation
	<b>Institute of Applied Pharmacy e.V.</b> Data processing, Organisation

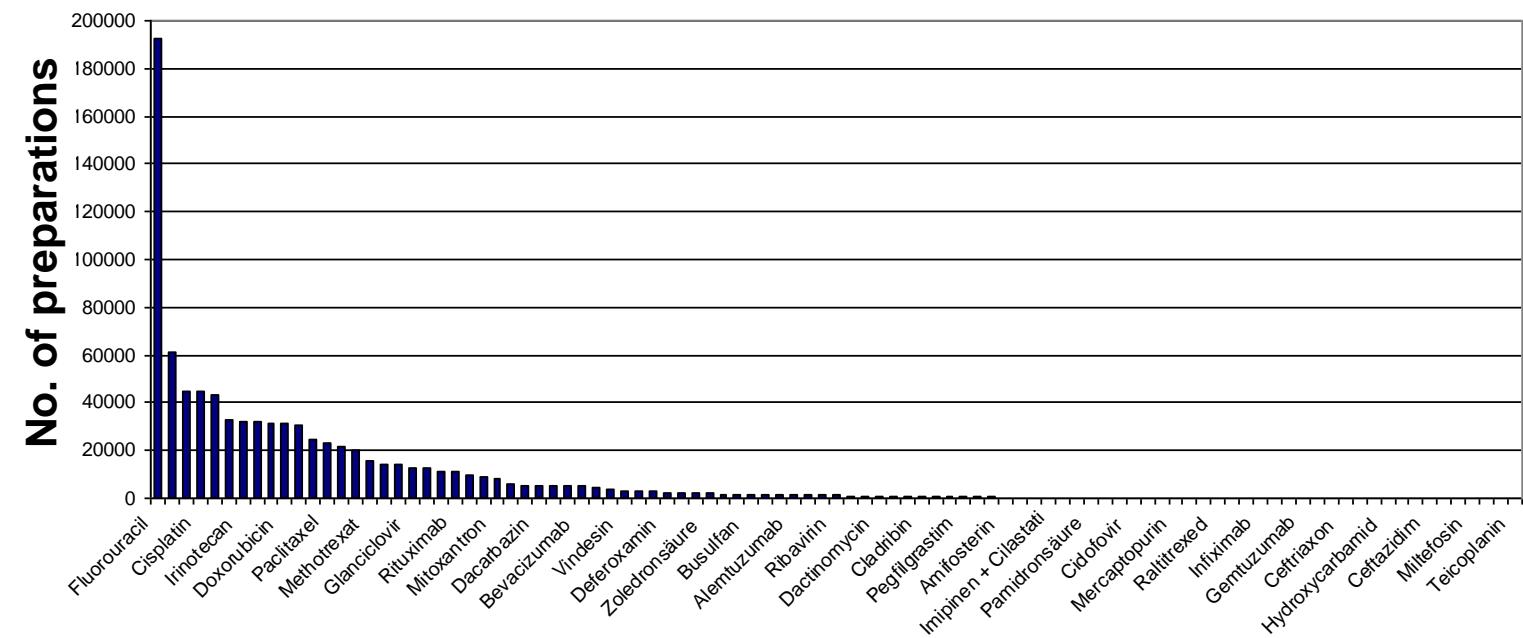
\* Monitoring-Effect Study of Wipe Sampling in Pharmacies

## Content

- Introduction
- Description of the current practices
- What influences chemical contamination?
- Examples of best practice



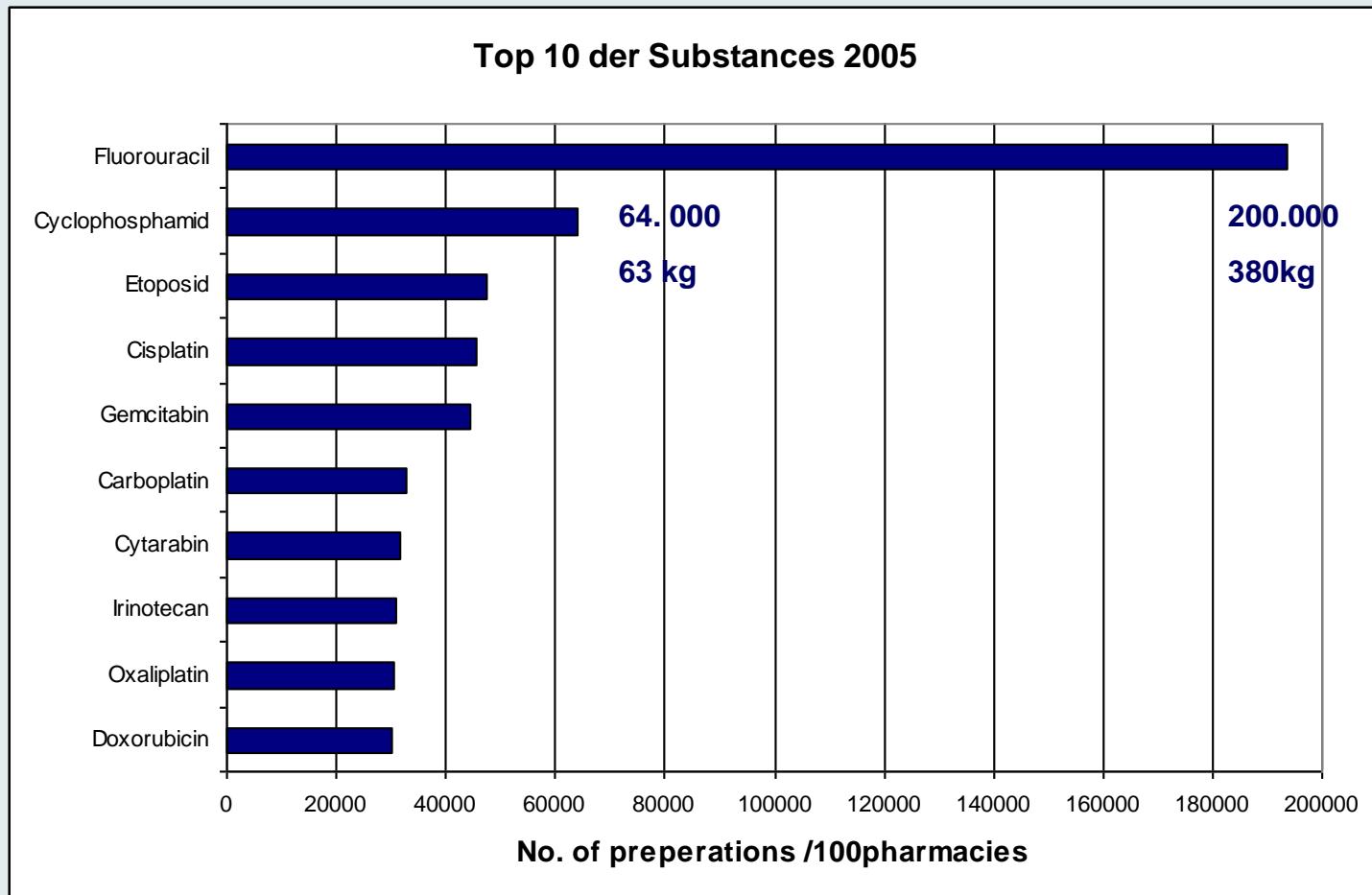
## Substances



for 100 German pharmacies



## Top 10 Substances



# Cytotoxic drugs 2005

## Amount of Substances handled in Germany

Assumption: 800 pharmacies preparing antineoplastic applications in Germany

Rang	Substance	2005		2006
		No. Of preparations	Amount handled [kg]	Amount handled [kg]
1	Fluorouracil	1548224	3025,28	3787,36
2	Cyclophosphamide	510896	505,04	609,28
3	Etoposid	381096	81,6	100,64
4	Cisplatin	363096	24,88	31,28
5	Gemcitabine	356952	589,12	921,6
6	Carboplatin	262160	105,68	154,24
7	Cytarabine	251776	263,2	351,84
8	Irinotecan	247016	47,36	62,4
9	Oxaliplatin	245120	31,84	42,4
10	Doxorubicine	242200	18,72	258,8

Calculated upon informations of N Pharmacies:

107

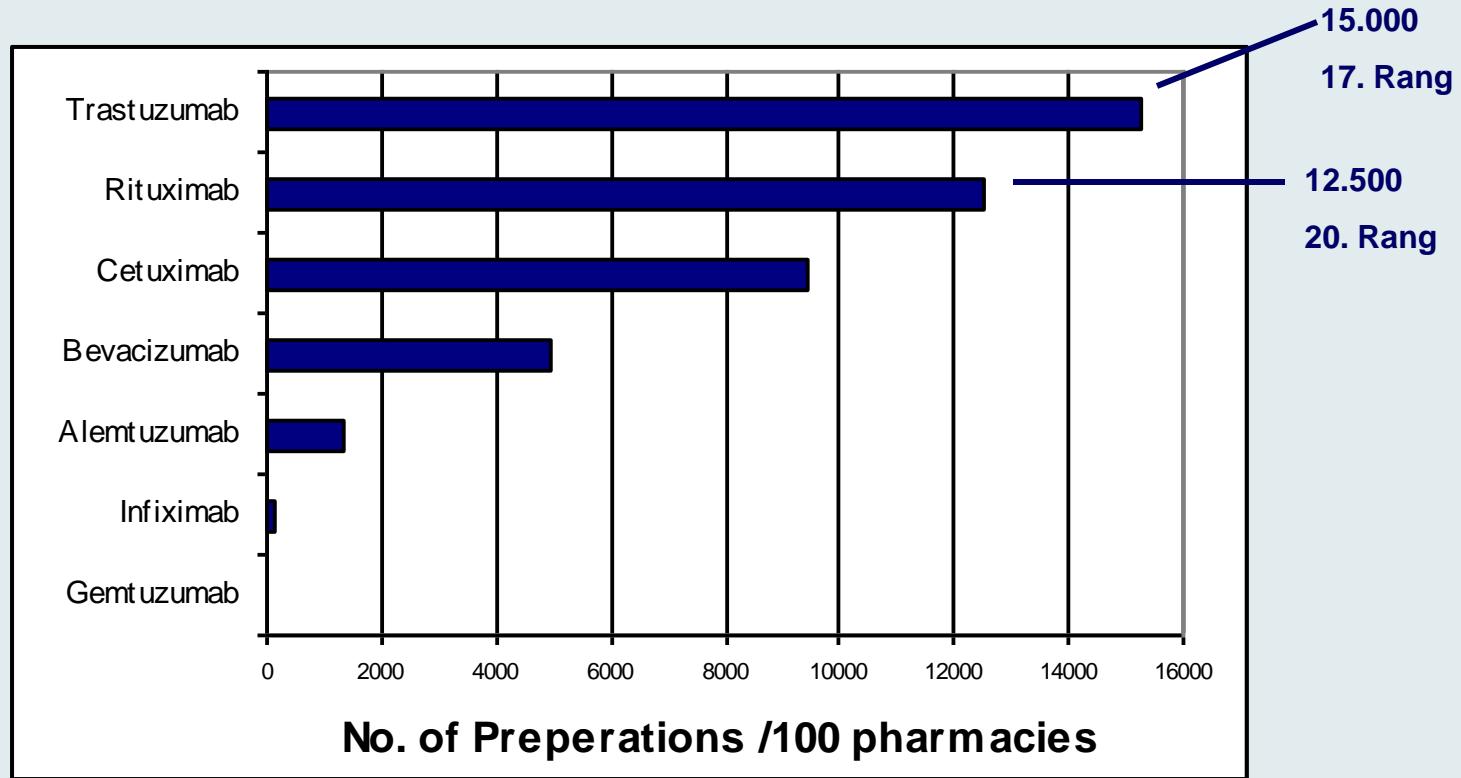
111

50

# Cytotoxic drugs 2005



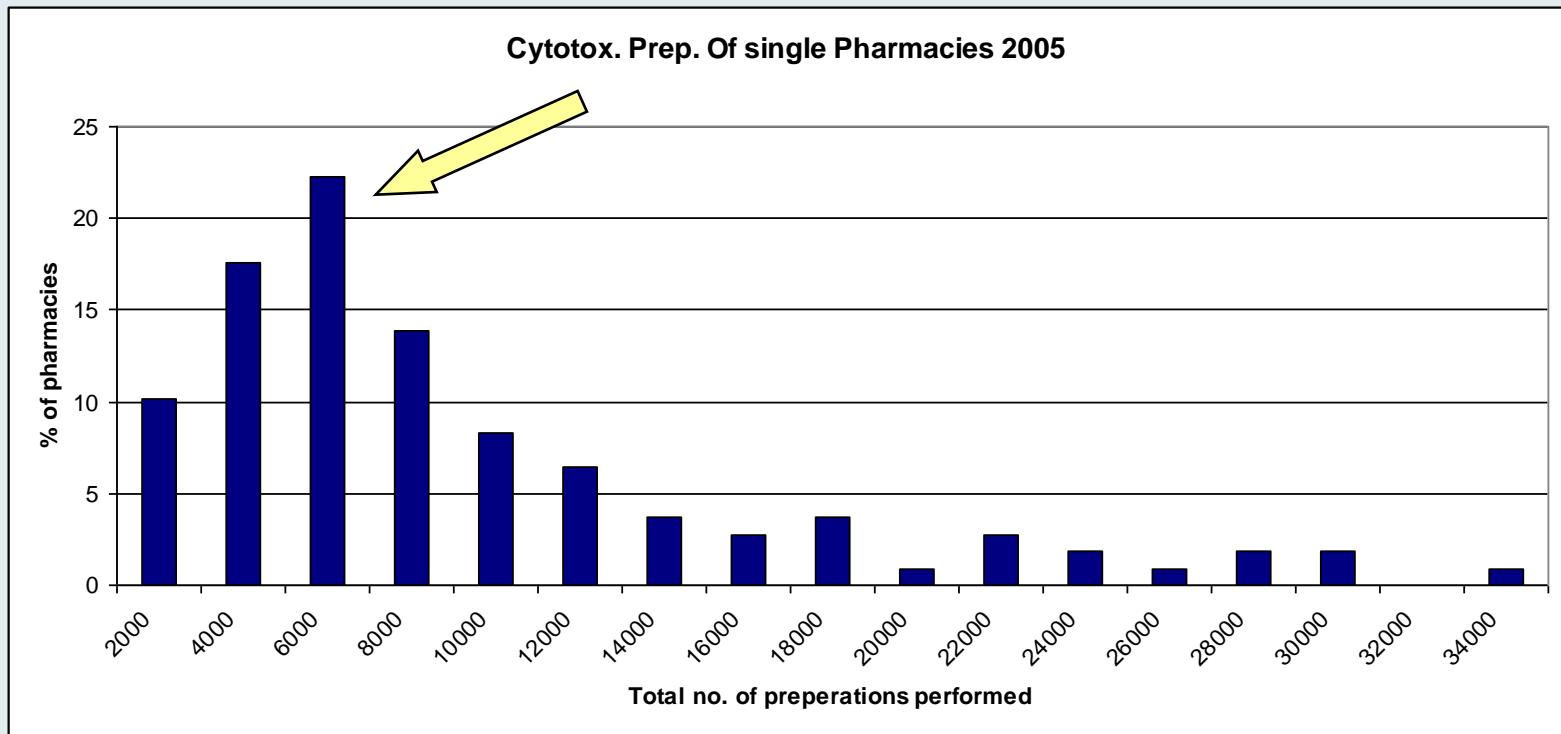
## Antibodies



- A total of 44.000 preparations in 100 pharmacies

# Extend of preparation

## No. of preparations performed in 2005



- Large variability from **500** to **33.000 preparations** per year
- Almost a  $\frac{1}{4}$  performed in between **4000 und 6000** preparations in 2005

# Extend of preparation

No. of preparations per day



Approx. 2



Approx.  
**130**



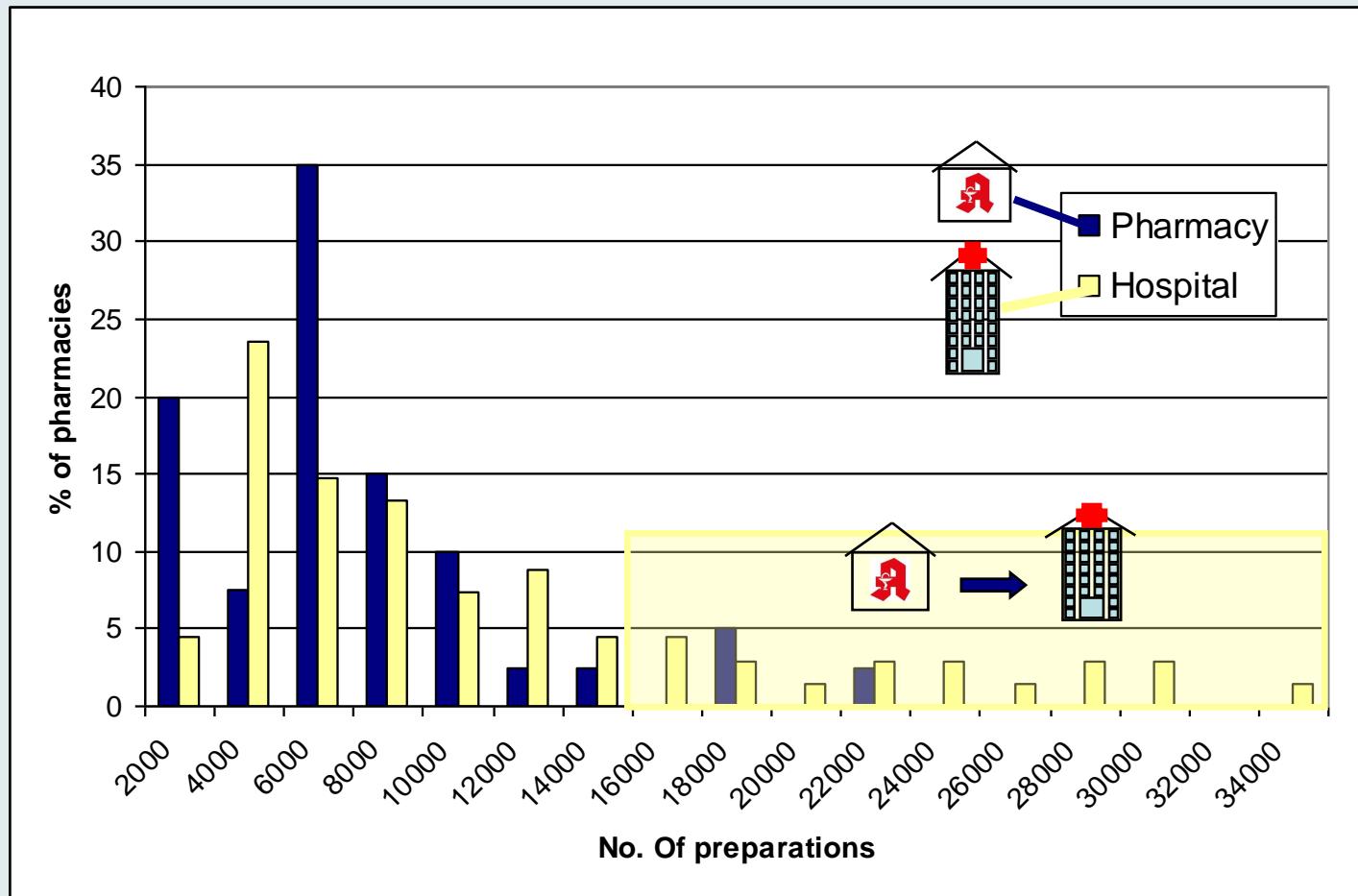
Almost 1/4 of the pharmacies  
prepare in between

**16 and 24** applikations per day.

# Extend of preparation



## Comparison of public- and hospital pharmacies

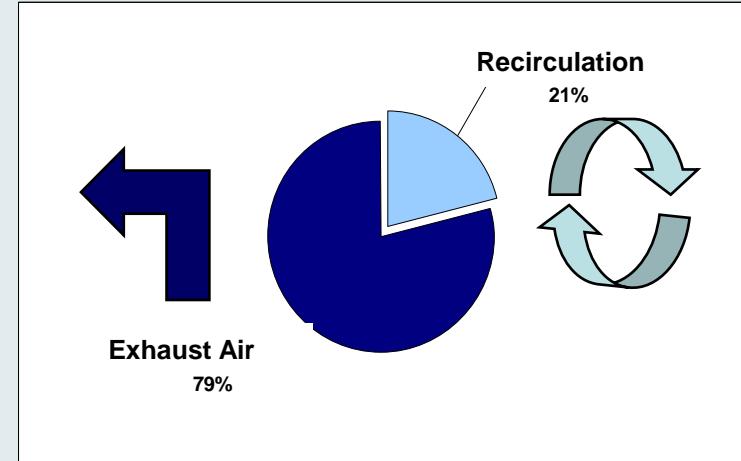
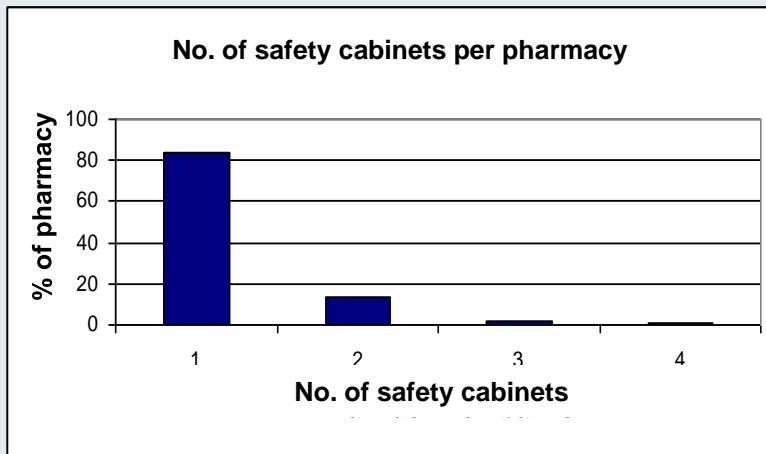


# Facilities



-> approx. 20% have one room only!

## Safety cabinets



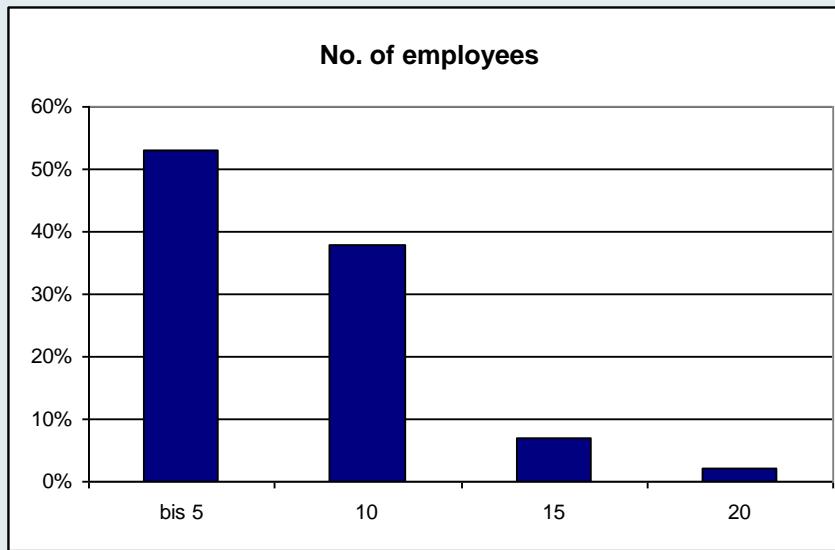
No. of employees

from 2...



...up to 20

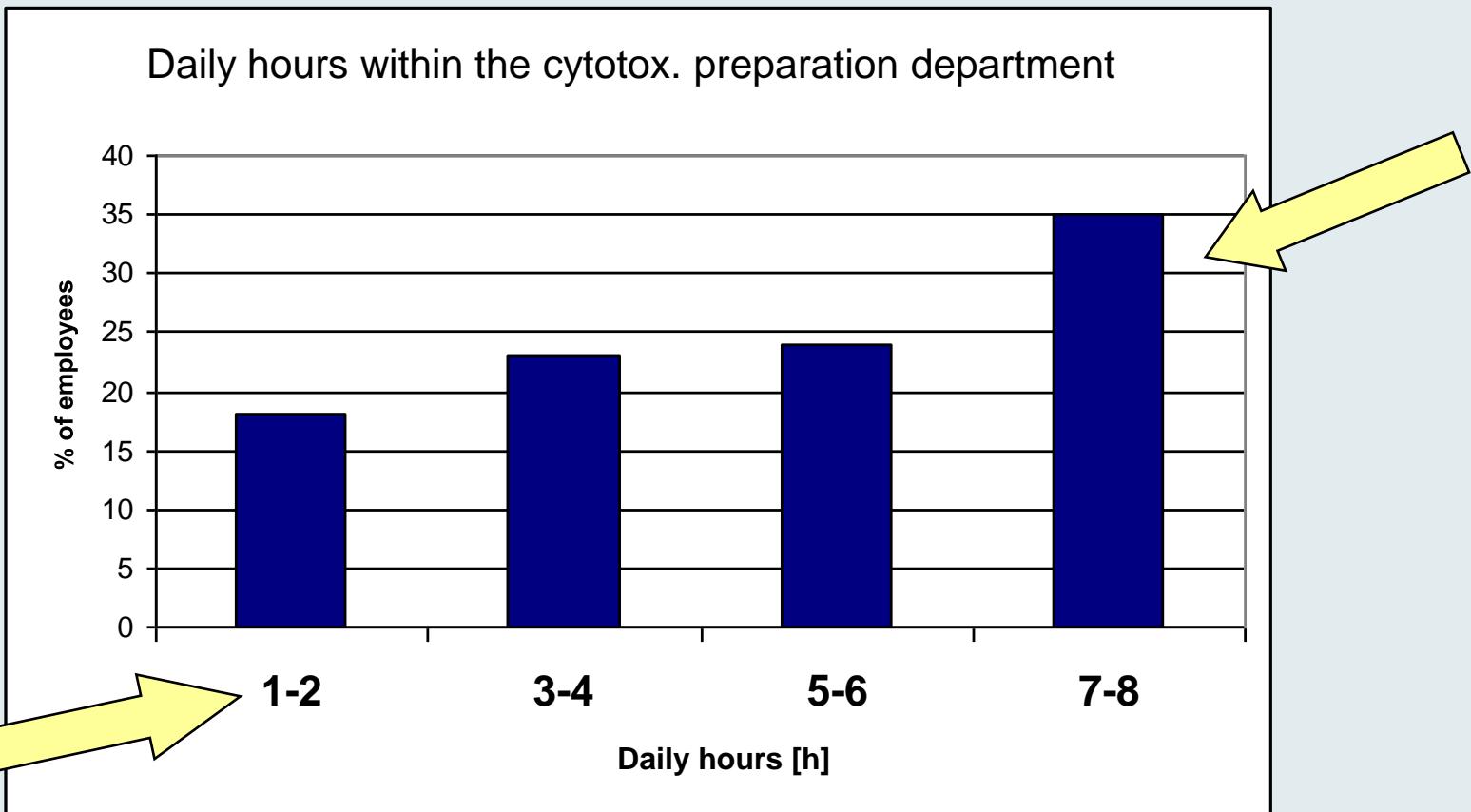
## No. of employees



- Approx. 630 /100 Pharmacies
- 801 employees with in the MEWIP-Study
- Approx. 5.000 employees in Germany



### Daily hours



- 65% of the pharmacies work with a staff-rotation-system

# Personal Safety Equipment



Large Variability!



## Gloves worn at the preparation



10% Simple pair of medical gloves for single use only  
(DIN EN 455)



25% Double system of medical Gloves for single use only



30% special protective gloves (DIN EN 374)



26% Double system of A and C

?

9% other

## Used inside the workbench

- 100 % use spikes
  - 75 % use spike with an integrated filter
  - 18% use spikes with an automated closure system
- 1,5 % claim to always use PhaSeal® - System
- 80 % use always compresses



## Used inside the workbench

- 97 % always use an absorbing mat
- 4 % do not collect waste inside the bench



## Does cytotoxic waste come back from other departments into the pharmacy?

Yes in kind of:

- Not administered applications 94%
- Pumps 52%
- filled waste bins 25%

To discuss:

Pharmacies = waste-manager for other departments?!

# Substance release



small amounts  
Drops <1 ml

Where?

How often?



medium amounts  
< 20 ml

Inside the hood/ within the preparation room/ in the  
pharmacy?

daily/ monthly/ per year/ rarely /never



large amounts  
> 20 ml

# Substance release

Notice throughout the study

„Was there an release of large amounts?“

14% Yes

How much ?

Drops → 30-40ml → 250ml

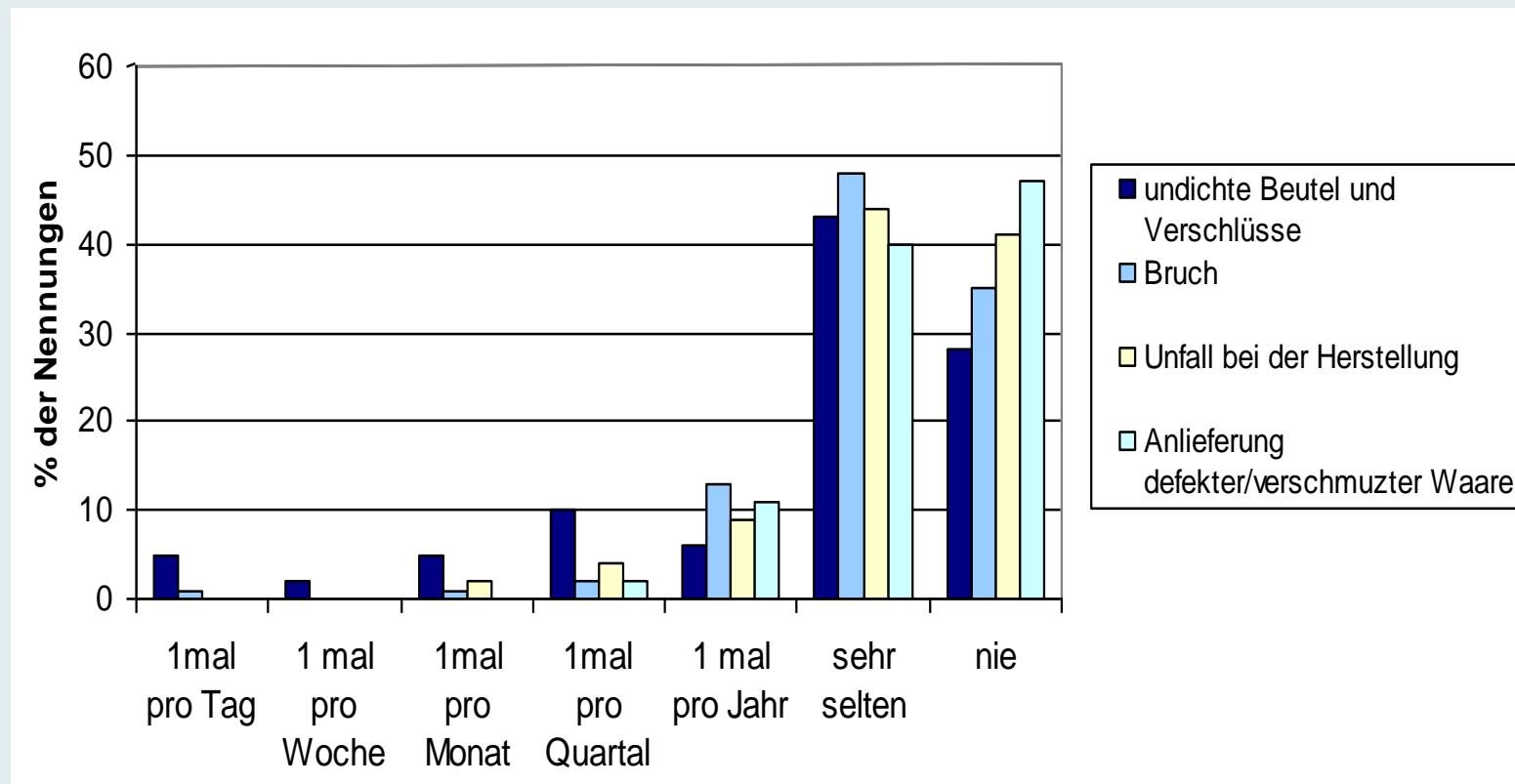
0,1g OxaliPt → → 4g Ifosphamide

What was the cause?

Pumps were out of order, overpressure, faulty/ damaged perfusion bags, breakage, Spike slipped out of vial...

# Substance release

## Reasons



Rather often „never“: 40% an accident; 35% breackage

# Cleaning and Disinfection of the vials

Where?

2%  
before entering the  
**preparation- department**

7%  
before entering the  
**preparation- room**

43%  
before entering  
**the hood**



**48% Do not clean or perform a disinfection of the vials!  
(before entering the hood)**

# Cleaning and Desinfektion of the vials

How?



52 %

Wipe



41 %

Spray



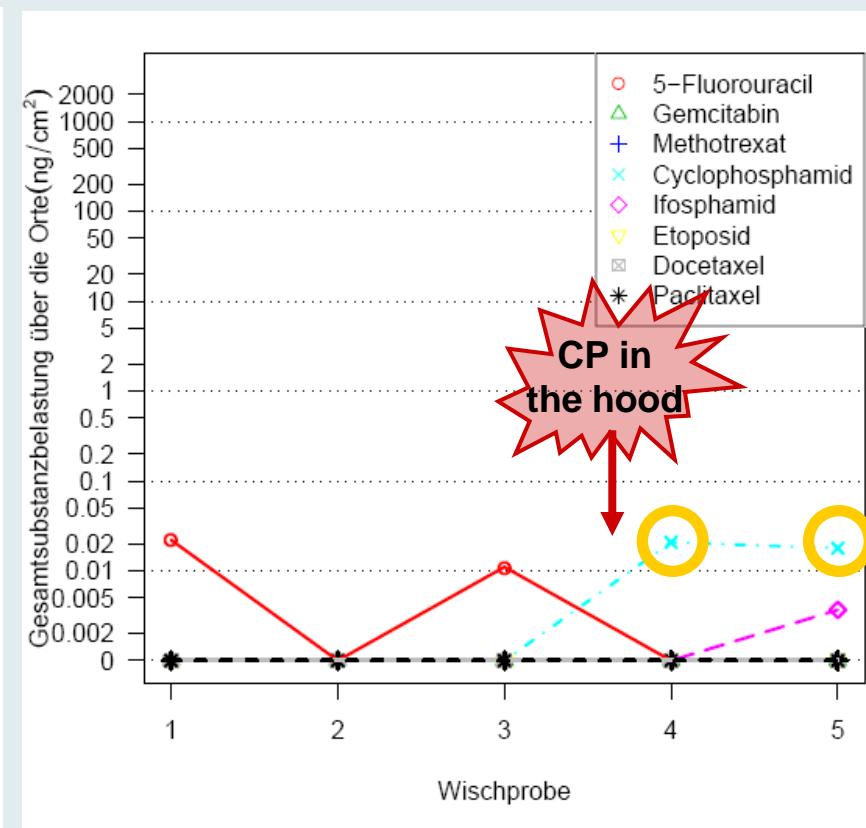
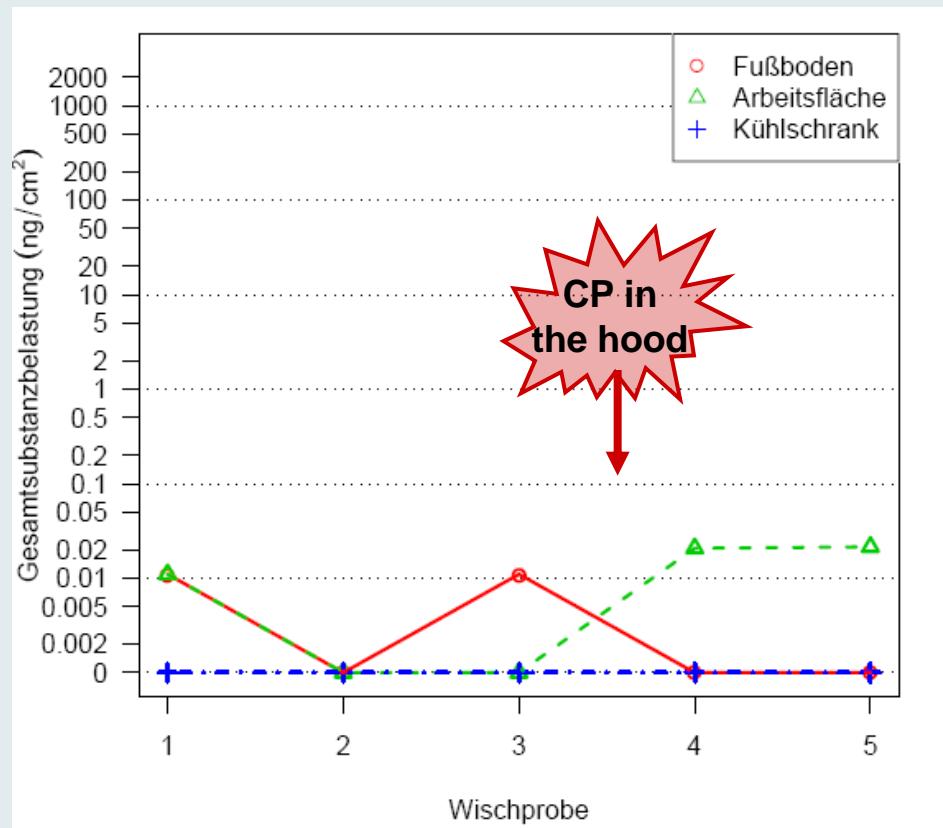
7 %

Dipp

# Preventing Contamination

What influences the level of contamination?

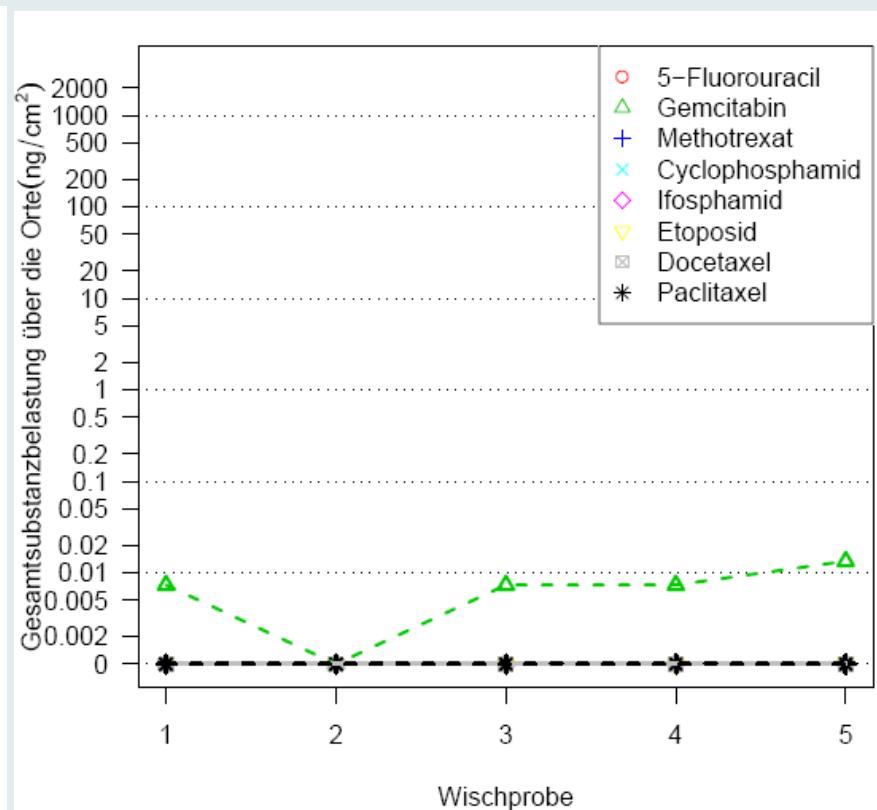
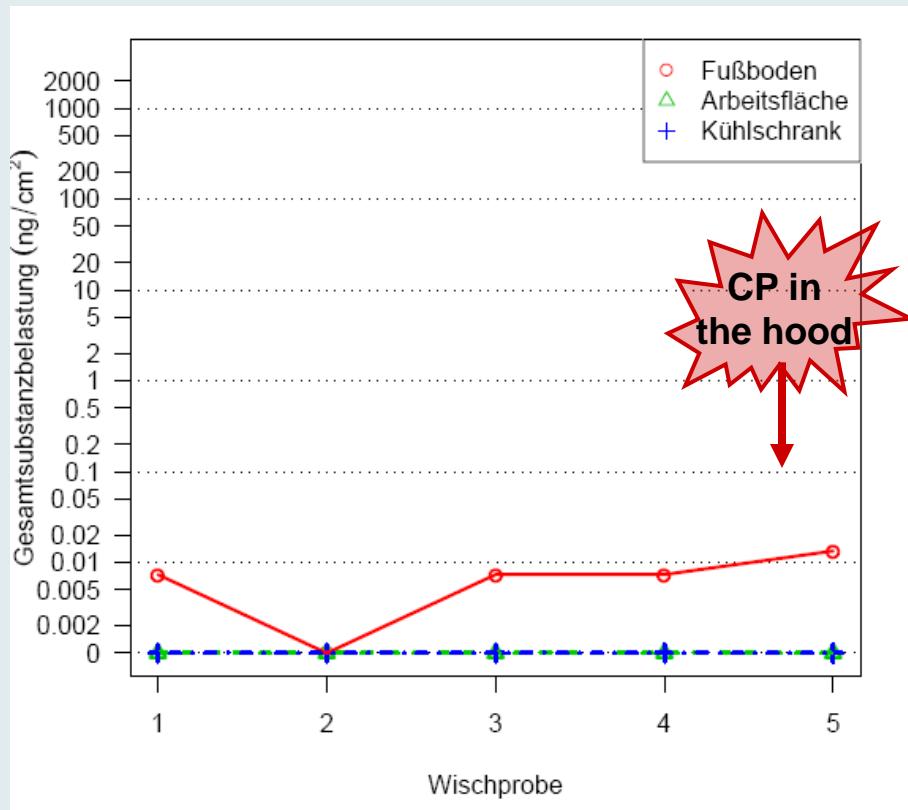
## 1. Accidents?



# Preventing Contamination

What influences the level of contamination?

## 1. Accidents?

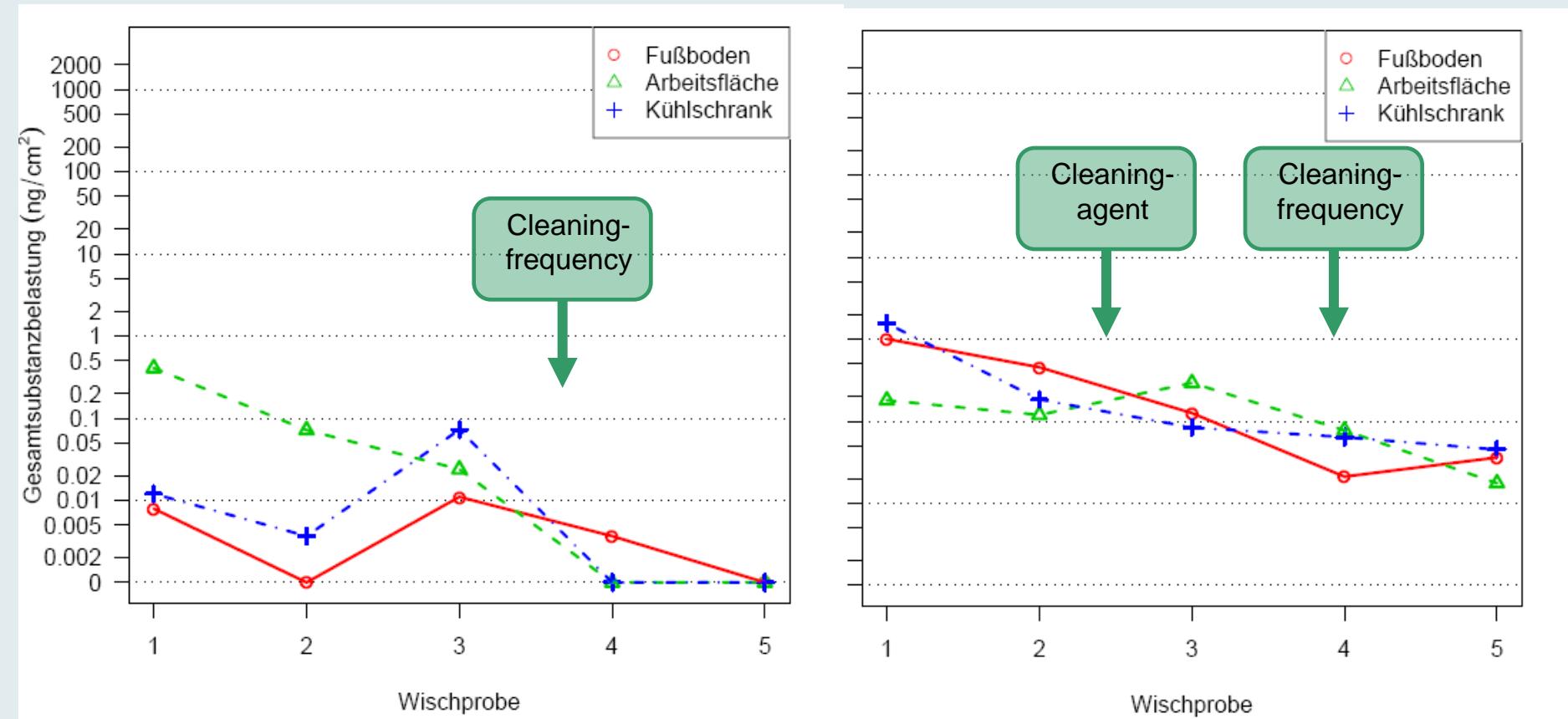


→ No spread of contamination!

# Preventing Contamination

What influences the level of contamination?

## 2. Cleaning?



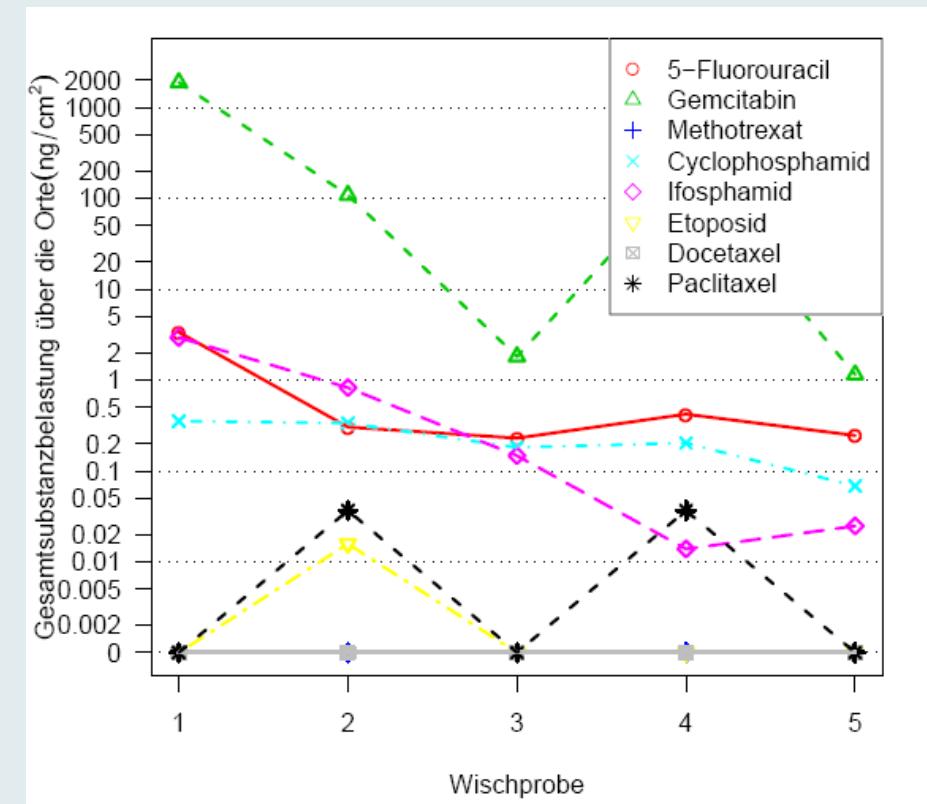
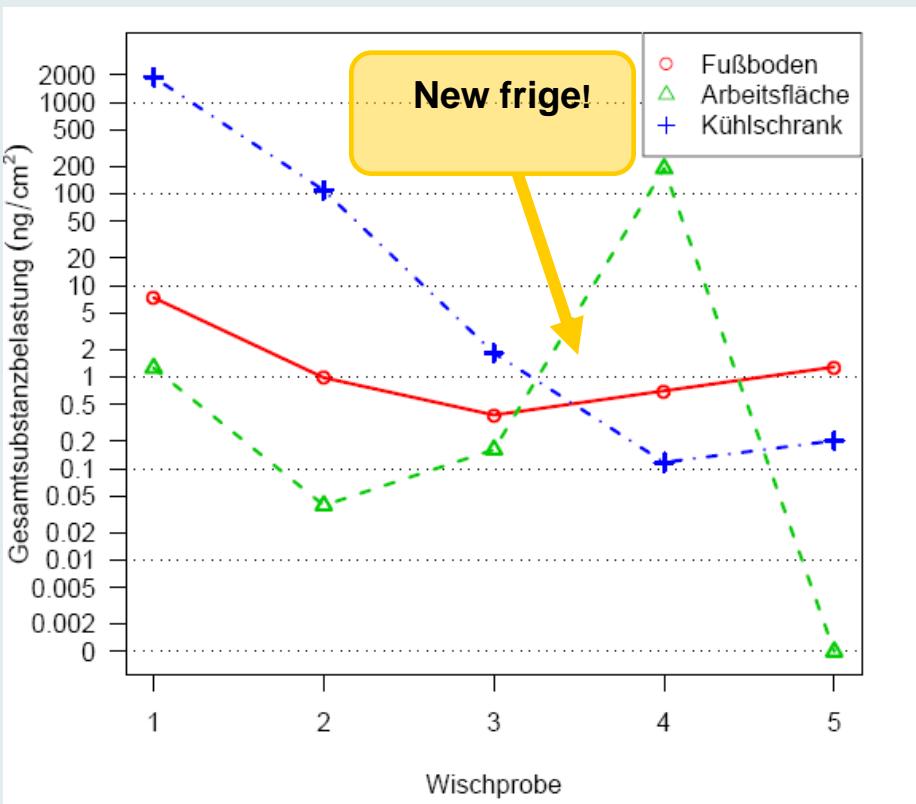
## Cleaning

- Procedures to remove contamination,  
not to wide spread leftovers.
- cloths for single use only
- use of aggressive chemicals?
- consider formation of depots



# Preventing Contamination

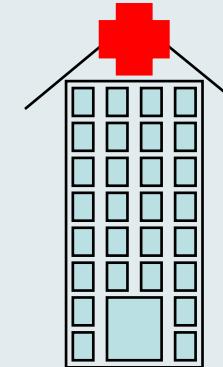
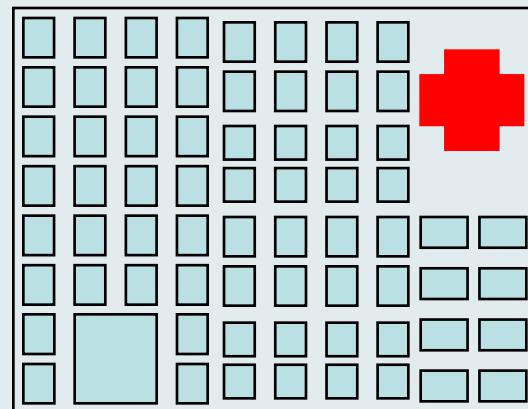
What influences the level of contamination?



What shall we do?

## Introduction of 3 „best practice“ Pharmacies

- small public pharmacy
- university hospital pharmacy
- average hospital pharmacy



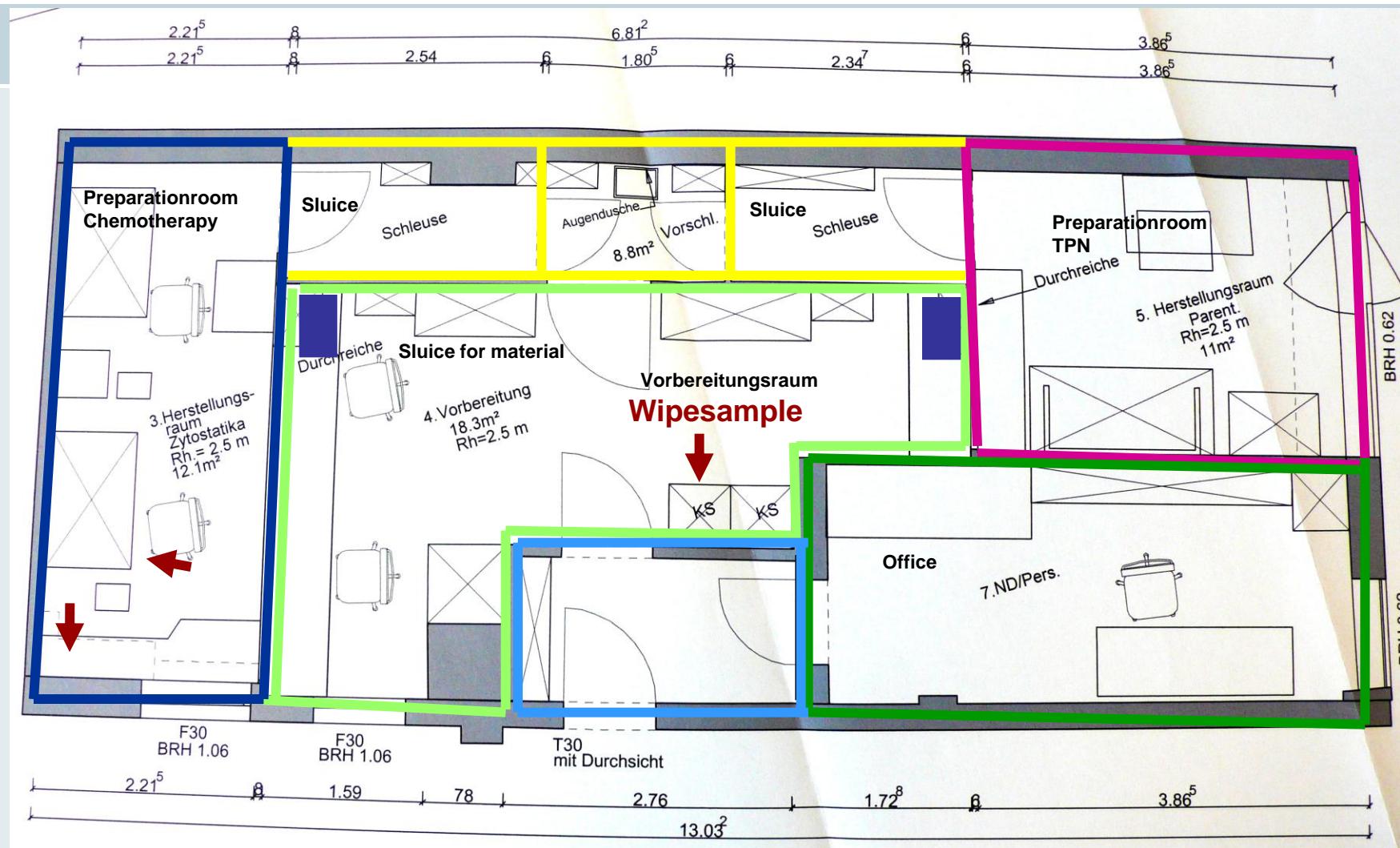
small public pharmacy

-Total of 27 employees



-5 Employees for the sterile preparation department

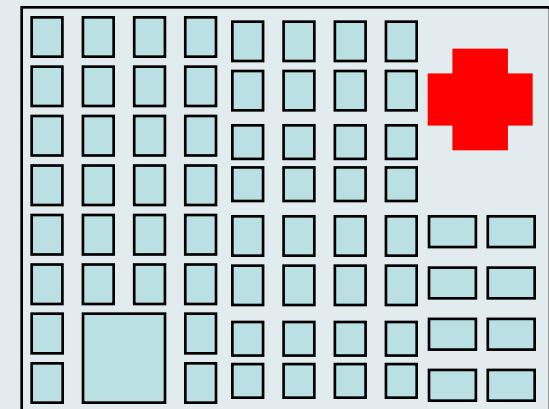
-4.200 chemotherapy preparations 2005



Approx. 65 m<sup>2</sup> for sterile preparation

## University hospital pharmacy

- Total of 40 employees
- Two part-time pharmacist
- two full-time and one half-time technician
- 23.000 Chemotherapy preparation 2005**
- > Some impressions of the facility



# Examples of „Best Practice“

merchandise management, logistic



## aseptic preparation



## TPN-Preparation



## Lab, Quality- control



## pre-preparation room



## Central chemotherapy preparation



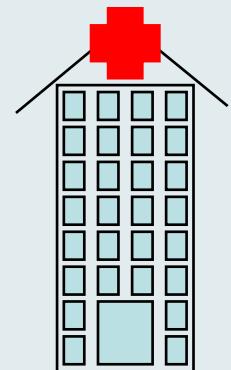
## preparation-room



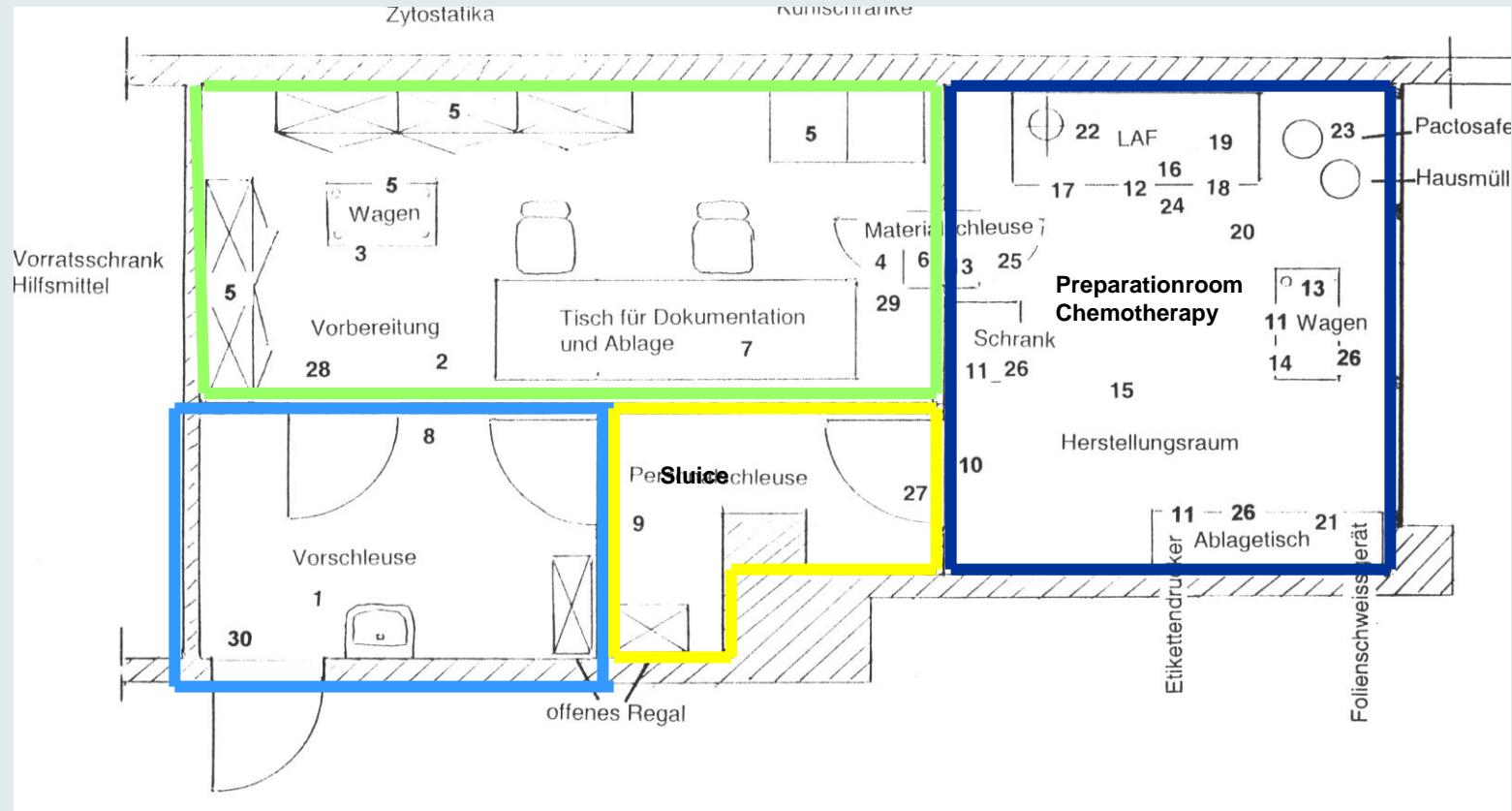
## Examples of „Best Practice“

average hospital pharmacy

- **pharmacy of a rather small hospital**
- **BUT they supply 4 other hospitals and 6 ambulant chemotherapy centers!**
- **5 persons performing chemotherapy preparation  
two part-time, 3 temporary (approx 1h per day)**
- **5.000 chemotherapy preparations 2005**



# Examples of „Best Practice“



# Examples of „Best Practice“

What do they do?



- General good general terms and conditions
  - space, money, man-power ...



- Besides the “usual” standards like
  - centralizes preparation
  - preparation in hoods
  - usage of spikes
  - four-eye-principle
  - ...



# Examples of „Best Practice“

What do they do?

General assumption: **Vials are contaminated.**

- separate receipt of cytotoxic goods
- With gloves!



# Examples of „Best Practice“

What do they do?

General assumption: vials are contaminated

- All vials are cleaned before usage!



What do they do?

- Transportation of vials and applications with boxes or trays only!



# Examples of „Best Practice“

What do they do?

- Usage of absorbent pads
  - On work- tops, trays, inside cupboards...



What do they do?

- All kinds of waste is handled with care,
- packed or sealed in plastic bags,
- But only waste containing larger amounts are deposited separately.



**Not only alertness for the release  
of contamination but special  
achievements to prevent wide  
spreading!**



What do they do?

General procedures:

- One pair of gloves for one task.
- Regular training, revalidation.
- Weekly meetings, reflections of the week.
- Frequent improvement of QM guidelines.
- Practice the usage of spill- kits
- ...

What shall I do?

- Even the best facility is no guarantee for “cleanliness”.
- Neither are small facilities always “dirty”.
- The attitude of the staff is very important.
- It's a process of steady improvement.

# Thank you!

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